

化學實驗室-高雄 Chemical Laboratory - Kao., SGS Taiwan Ltd.

試驗報告

Test Report

號碼(No.) : KA/2017/31523 日期(Date) : 2017/04/14 頁數(Page) : 1 of 12

台日古河銅箔股份有限公司

FURUKAWA CIRCUIT FOIL TAIWAN CORPORATION

雲林縣斗六市斗六擴大工業區斗工二路8號

8, TOU KONG 2 RD., TOU-LIU EXPANSION INDUSTRIAL AREA TOU LIU CITY YUN LIN COUNTY 64069 TAIWAN

以下測試樣品係由客戶送樣，且由客戶聲稱並經客戶確認如下 (The following samples was/were submitted and identified by/on behalf of the client as):

樣品名稱(Sample Description)	: ELECTRODEPOSITED COPPER FOIL
樣品型號(Style/Item No.)	: GY-MP
LOT NO.	: 7310029
收件日期(Sample Receiving Date)	: 2017/03/22
測試期間(Testing Period)	: 2017/03/22 TO 2017/04/05
送樣廠商(Sample Submitted By)	: 台日古河銅箔股份有限公司 C28(FURUKAWA CIRCUIT FOIL TAIWAN CORPORATION)

測試需求(Test Requested)	: 依據客戶指定，參考RoHS2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚，DBP, BBP, DEHP, DIBP. (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample.)
測試方法(Test Method)	: 請見下一頁 (Please refer to next pages).
測試結果(Test Results)	: 請見下一頁 (Please refer to next pages).
結 論(Conclusion)	: 根據客戶所提供的樣品，其鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚，DBP, BBP, DEHP, DIBP的測試結果符合RoHS指令暨(EU) 2015/863之限值要求。(Based on the performed tests on submitted samples, the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS and amending Directive (EU) 2015/863.)

報告簽署人/Ray Chang, Ph.D./Manager-Tech
Signed for and on behalf of
SGS Taiwan Limited



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測試結果(Test Results)

測試部位(PART NAME) NO.1 : 銅色/棕色 ELECTRODEPOSITED COPPER FOIL (COPPERY/BRWON ELECTRODEPOSITED COPPER FOIL)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)	法規 限值 (Limit)
				NO.1	
鎘 / Cadmium (Cd)	mg/kg	參考 IEC 62321-5: 2013 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.	100
鉛 / Lead (Pb)	mg/kg	參考 IEC 62321-5: 2013 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.	1000
汞 / Mercury (Hg)	mg/kg	參考 IEC 62321-4: 2013 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-4: 2013 and performed by ICP-AES.	2	n.d.	1000
六價鉻 / Hexavalent Chromium Cr(VI)(#2)	µg/cm ²	參考 IEC 62321-7-1:2015, 以UV-VIS檢測. / With reference to IEC 62321-7-1:2015 and performed by UV-VIS.	0.10	n.d.	-



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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result) NO.1	法規 限值 (Limit)
多溴聯苯總和 / Sum of PBBs	mg/kg	參考IEC 62321-6: 2015方法, 以氣相層析/ 質譜儀檢測. / With reference to IEC 62321-6: 2015 and performed by GC/MS.	-	n.d.	1000
一溴聯苯 / Monobromobiphenyl			5	n.d.	-
二溴聯苯 / Dibromobiphenyl			5	n.d.	-
三溴聯苯 / Tribromobiphenyl			5	n.d.	-
四溴聯苯 / Tetrabromobiphenyl			5	n.d.	-
五溴聯苯 / Pentabromobiphenyl			5	n.d.	-
六溴聯苯 / Hexabromobiphenyl			5	n.d.	-
七溴聯苯 / Heptabromobiphenyl			5	n.d.	-
八溴聯苯 / Octabromobiphenyl			5	n.d.	-
九溴聯苯 / Nonabromobiphenyl			5	n.d.	-
十溴聯苯 / Decabromobiphenyl			5	n.d.	-
多溴聯苯醚總和 / Sum of PBDEs	mg/kg	參考IEC 62321-6: 2015方法, 以氣相層析/ 質譜儀檢測. / With reference to IEC 62321-6: 2015 and performed by GC/MS.	-	n.d.	1000
一溴聯苯醚 / Monobromodiphenyl ether			5	n.d.	-
二溴聯苯醚 / Dibromodiphenyl ether			5	n.d.	-
三溴聯苯醚 / Tribromodiphenyl ether			5	n.d.	-
四溴聯苯醚 / Tetrabromodiphenyl ether			5	n.d.	-
五溴聯苯醚 / Pentabromodiphenyl ether			5	n.d.	-
六溴聯苯醚 / Hexabromodiphenyl ether			5	n.d.	-
七溴聯苯醚 / Heptabromodiphenyl ether			5	n.d.	-
八溴聯苯醚 / Octabromodiphenyl ether			5	n.d.	-
九溴聯苯醚 / Nonabromodiphenyl ether			5	n.d.	-
十溴聯苯醚 / Decabromodiphenyl ether			5	n.d.	-

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)	法規 限值 (Limit)
				NO.1	
全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS)	mg/kg	參考US EPA 3550C: 2007方法, 以液相層析/質譜儀檢測。 / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
全氟辛酸(銨) / PFOA (CAS No.: 335-67-1)	mg/kg	參考US EPA 3550C: 2007方法, 以液相層析/質譜儀檢測。 / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
鄰苯二甲酸二異丁酯 / DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	參考IEC 62321-8 (111/321/CD), 以氣相層析儀/質譜儀檢測之。 / With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.	1000
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg	參考IEC 62321-8 (111/321/CD), 以氣相層析儀/質譜儀檢測之。 / With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.	1000
鄰苯二甲酸丁苄酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	參考IEC 62321-8 (111/321/CD), 以氣相層析儀/質譜儀檢測之。 / With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.	1000
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	參考IEC 62321-8 (111/321/CD), 以氣相層析儀/質譜儀檢測之。 / With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.	1000

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				NO.1	
鹵素 / Halogen					
鹵素 (氟) / Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	參考BS EN 14582 (2016), 以離子層析儀分析. / With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	n.d.	-
鹵素 (氯) / Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg		50	n.d.	-
鹵素 (溴) / Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
鹵素 (碘) / Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-

備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected (未檢出)
3. MDL = Method Detection Limit (方法偵測極限值)
4. "-" = Not Regulated (無規格值)
5. #2) =
 - a. 當六價鉻結果大於0.13 $\mu\text{g}/\text{cm}^2$, 表示樣品表層含有六價鉻. / The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 $\mu\text{g}/\text{cm}^2$. The sample coating is considered to contain Cr(VI).
 - b. 當六價鉻結果為n.d. (濃度小於0.10 $\mu\text{g}/\text{cm}^2$), 表示表層不含六價鉻. / The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 $\mu\text{g}/\text{cm}^2$). The coating is considered a non-Cr(VI) based coating
 - c. 當六價鉻結果介於 0.10 及 0.13 $\mu\text{g}/\text{cm}^2$ 時, 無法確定塗層是否含有六價鉻. / The result between 0.10 $\mu\text{g}/\text{cm}^2$ and 0.13 $\mu\text{g}/\text{cm}^2$ is considered to be inconclusive - unavoidable coating variations may influence the determination.

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PFOS參考資訊(Reference Information) : 持久性有機污染物 POPs - (EU) 757/2010

PFOS濃度在物質或製備中不得超過0.001%(10ppm)，在半成品、成品或零部件中不得超過0.1%(1000ppm)，在紡織品或塗層材料中不得超過 $1\mu\text{g}/\text{m}^2$ 。(Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above $1\mu\text{g}/\text{m}^2$.)

全氟辛烷磺酸指全氟辛烷磺酸和它的衍生物包括全氟辛烷磺酸，全氟辛基磺醯胺，N-甲基全氟辛烷磺醯胺，N-乙基全氟辛烷磺醯胺，N-甲基全氟辛基磺醯基氨基乙醇，N-乙基全氟辛基磺醯基氨基乙醇。(PFOS refer to Perfluorooctanesulfonic acid and its derivatives including Perfluorooctanesulfonic acid, Perfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamide, N-Ethylperfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamidoethanol and N-Ethylperfluorooctane sulfonamidoethanol.)

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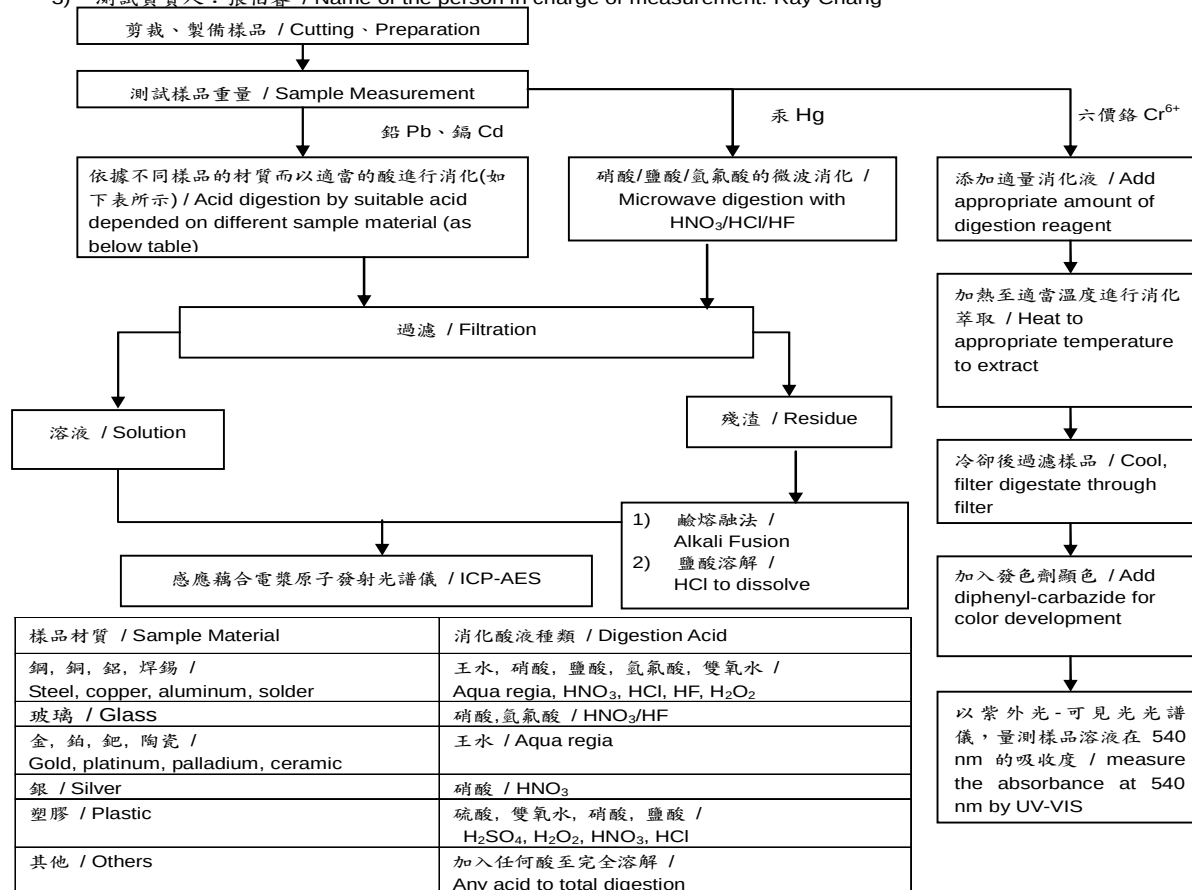
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- 1) 根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外) / These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)
- 2) 測試人員：劉俊宏 / Name of the person who made measurement: Jony Liu
- 3) 測試負責人：張伯容 / Name of the person in charge of measurement: Ray Chang



Note :** (1) 針對非金屬材料加入鹼性消化液，加熱至 90~95℃ 萃取。 / For non-metallic material, add alkaline digestion reagent and heat to 90~95℃ .
 (2) 針對金屬材料加入純水，加熱至沸騰萃取。 / For metallic material, add pure water and heat to boiling.

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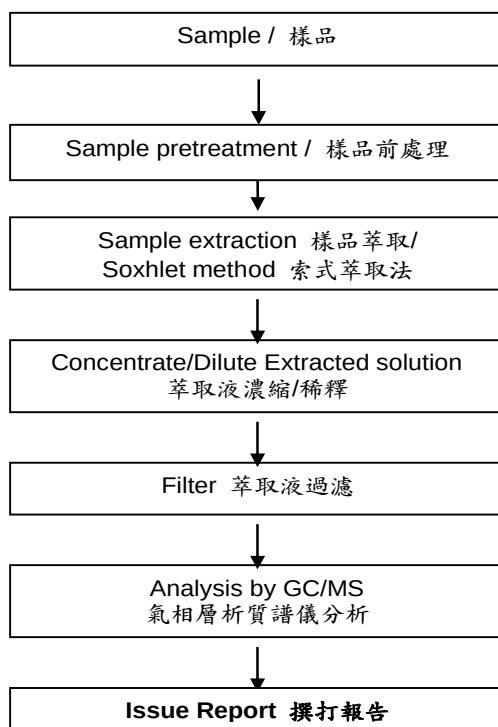
雲林縣斗六市斗六擴大工業區斗工二路8號

8, TOU KONG 2 RD., TOU-LIU EXPANSION INDUSTRIAL AREA TOU LIU CITY YUN LIN COUNTY 64069 TAIWAN

多溴聯苯/多溴聯苯醚 分析流程圖 / PBB/PBDE analytical FLOW CHART

1)測試人員：陳威錚 / Name of the person who made measurement: Dorothy Chen

2)測試負責人：張伯睿 / Name of the person in charge of measurement: Ray Chang



試驗報告

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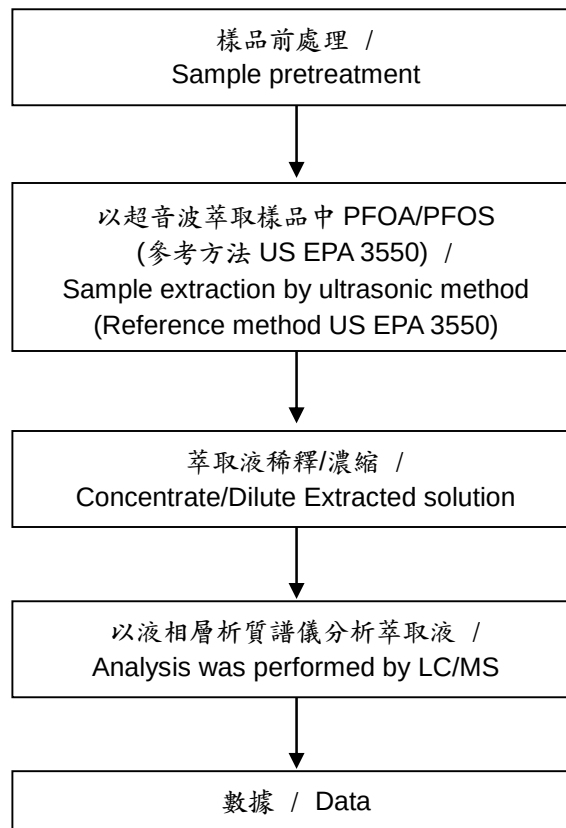
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全氟辛酸(銨)/ 全氟辛烷磺酸分析流程圖 / Analytical flow chart of PFOA/PFOS content

- 1)測試人員：黃璟璵 / Name of the person who made measurement: Ginny Huang
2)測試負責人：張伯睿 / Name of the person in charge of measurement: Ray Chang



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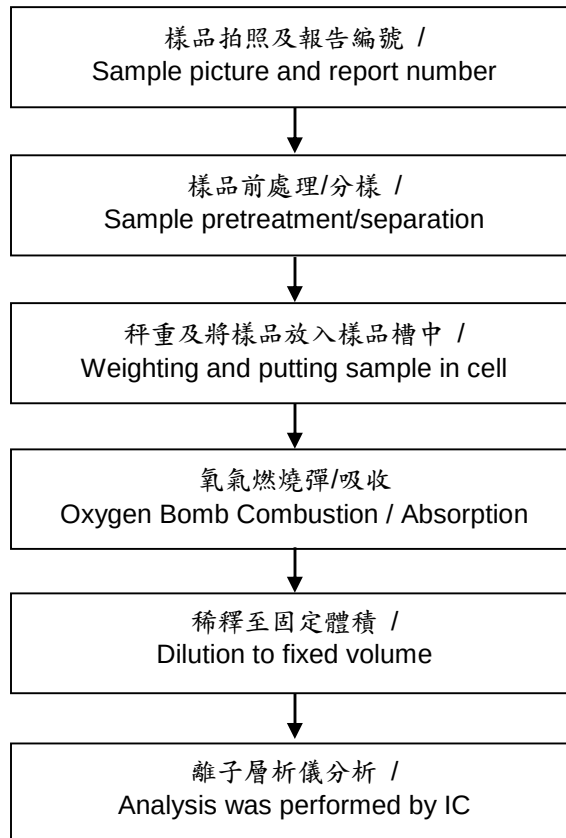
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鹵素分析流程圖 / Analytical flow chart of halogen content

- 1) 測試人員：洪秀真 / Name of the person who made measurement: Jean Hung
- 2) 測試負責人：張伯睿 / Name of the person in charge of measurement: Ray Chang



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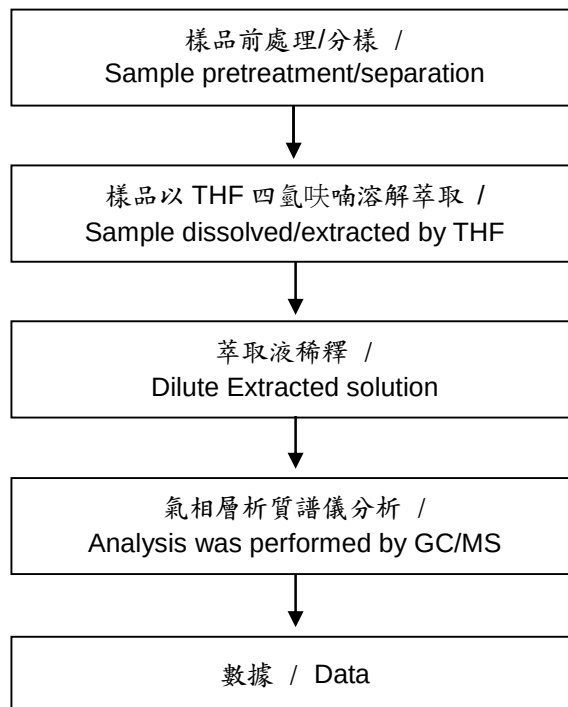
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可塑劑分析流程圖 / Analytical flow chart of phthalate content

- 測試人員：陳威錚 / Name of the person who made measurement: Dorothy Chen
- 測試負責人：張伯睿 / Name of the person in charge of measurement: Ray Chang

【測試方法/Test method: IEC 62321-8】



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台日古河銅箔股份有限公司

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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。*

(The tested sample / part is marked by an arrow if it's shown on the photo.)

KA/2017/31523



** 報告結尾(End of Report) **